
Input Data Format

The block broadcasts 1 byte of input data each bus scan.

Byte #	Description
0	Inputs 1 – 8 (input 1 in bit 0)

Output Data Format

The block receives 1 byte of output data from the bus controller each bus scan.

Byte #	Description
0	Outputs 1 – 8 (output 1 in bit 0)

Hand-held Monitor I/O Display

The Hand-held Monitor displays the I/O types (line 3) and current states (line 4) of all circuits on the Monitor Block screen.

REF				1-		8	0
1	2	3	4	5	6	7	8
0	0	0	0	0	0	0	0
1	1	0	1	0	1	0	0

Individual circuits are displayed on the Monitor/Control Reference screen (which also shows a circuit's fault and force status).